

Columbia Manufacturing Services

Letter of Introduction

Columbia Machine, Inc. was founded in 1937 as a privately-held corporation and has grown from a single-building machine shop in downtown Vancouver, Washington, to a campus of over 24 acres and 345,000 square feet of undercover operating space. We have grown into a respected global leader for our innovative engineering of manufactured products. Our vertical integration now encompasses engineering, machining, fabrication, painting, heat treating, hydraulic power units, electronic control panels, machine and systems assembly, advanced automation and systems integration and testing. We are conveniently located just ten minutes from downtown Portland, Oregon with easy access to I-5, I-205, airport, rail and port.

Columbia Manufacturing Services was formed as a division of ***Columbia Machine, Inc.***, dedicated to offering a full range of contract manufacturing and support services to companies who could benefit from the product of one or more of our vertically integrated capabilities. We have committed the necessary resources to this division to make it a success and look forward to offering this needed service as a "one stop solution provider" to diverse companies.

At Columbia we have a staff of design engineers whose disciplines range from hydraulics and manufacturing to integrated circuitry, controls and robotics. Our cutting and shearing capacity is 'state of the art' from laser cutting to a CNC combination plasma cutting/machining center. The machine shop is truly an example of continuous improvement with proven, reliable machinery alongside the newest in CNC innovations. Similarly, our fabrication workstations range from simple wire-feed welders to a fully-automated robotic welding station. The control panel shop is able to meet the most demanding applications and holds UL, CSA and CE certifications. We have in-house furnaces that allow us to heat-treat parts at the proper stage and recently added a \$1M Steel Shot Blast and Paint Booth facility.

Through ***Columbia Manufacturing Services***, you now have any one or all of these capabilities available to you from a long established and proven supplier. Each project we accept will be handled with the utmost professionalism and utilize our fully-integrated ERP system, routed through our proven processes by experienced personnel with specific knowledge of their shops procedures and capacities. Whether your need is for parts for your own processes, machined and fabricated assemblies or complete design and manufacture of integrated systems, we are available to partner with you and be your total solution provider.



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